

# MX7B Cold Cathode Ionization Active Vacuum Gauge Part Number: 2-8940-XXX

# Operating Specifications Operating Range

Operating Range	1*10 <sup>-8</sup> Torr to 1*10 <sup>-3</sup> Torr
Display	OLED
Digital Communications	RS-485, USB (micro)
Analog Output	Configurable 0 to 10 V DC
Programmable Set Points	2
Set Point 1	Open collector
Set Point 2	Relay
Supply Voltage	22 V DC to 26 V DC
Maximum Power	8 W
Calibration Medium	Dry air or nitrogen
Overpressure	150 PSI
<b>Digital Output Resolution</b>	3 significant digits with exponent
Analog Output Resolution	16-bits
Operating Temperature	0 °C to 50 °C
Storage Temperature	-20 °C to 60 °C
Bakeout Temperature	120 °C
Response Time	≤ 150 ms
Accuracy	
1*10 <sup>-7</sup> to 1*10 <sup>-3</sup> Torr	±30% of reading
Analog Output	±10 mV
Display Readable Distance	3 m (10 ft)

## **Physical Characteristics**

Enclosure	Aluminum
Weight with Sensor	1 kg (2 lbs)
Weight without Sensor	0.3 kg (0.6 lbs)
Dimensions	See dimensional drawing

## **Key Features and Benefits**

- Simple sensor replacement no screws to remove
- Selectable 0 V DC to 10 V DC analog output
- Selectable units of measurement including Torr, mbar, and kPa
- Supports air, dry nitrogen, and Argon gas types
- Excellent resolution and accuracy of measurements
- Compact design with an easy to read color OLED display
- Superior unit to unit performance

## **Applications and Industries**

- E-Beam Welding
- Medical Particle Accelerators
- Thin film deposition and coating process
- Vacuum Furnaces, heat treating

### Certifications, Compliance, and Ratings

- Certified to CAN/CSA C22.2 No. 61010-1-12
- CE certified to EN 61010-1, EN 61236-1, EN 55011
- RoHS
- IP40
- EAC certified
- NIST traceable calibration optional



#### Description

The Televac<sup>®</sup> MX7B Cold Cathode Ionization Active Gauge utilizes a cleanable 7B Penning magnetron cold cathode. It has a variety of features including a wide range of measurement from 10<sup>-8</sup> Torr to 10<sup>-3</sup> Torr, RS-485 digital communications, a micro-USB port, two programmable set points, a configurable analog output, and a bright color OLED display. The unit also features 4 capacitive touch controls, making all features accessible through the display.

The selection of fittings, simplicity of use, ease of sensor cleaning, and low cost of the MX7B make it an excellent choice for a variety of vacuum applications and industries. This gauge is designed for use with the MX2A and MX4A active gauges to provide full range vacuum measurement from  $10^{-8}$  Torr to  $10^{-3}$  Torr.

When combined with the MX2A or MX4A, the MX7B will provide full range vacuum measurement from 10<sup>-8</sup> Torr to 1000 Torr. This is an optimal solution for heat treat and vacuum furnaces where calibration frequency requirements vary between rough vacuum (MX2A and MX4A) and high vacuum (MX7B) gauges.

EthernetIP communications can be enabled by integrating the MX7B with the EthernetIP Gateway.

Materials Exposed to Vacuum
Brass
Stainless Steel
Tophet
Kovar
Ceramic
Glass
Fluoropolymer Elastomer
Nickel
Solder

Electrical Connections				
Pin	Description			
1	Analog Out (Ground)			
2	RS-485 A (-)			
3	SP2 NC	Analog Output (Ground)		
4	SP2 NO	Analog Output (0-10V)		
5	SP1 Open Drain	RS-485 A(-)O RS-485 B(+)10		
6	Do not connect	SP2 NC3		
7	Do not connect	SP2 Com		
8	Supply Voltage (+)	SP1 Source		
9	Analog Out (0 to 10) V	SP1 Open Drain		
10	RS-485 B (+)	Do Not Connect 6		
11	SP2 Com	Sensor Voltage Control (+)		
12	SP1 Source	Supply Voltage (Ground)		
10	Sensor Voltage Control	Supply Voltage (24V)		

- 13 (Ground)
- 14 Sensor Voltage Control (+)
- 15 Supply Voltage (Ground)



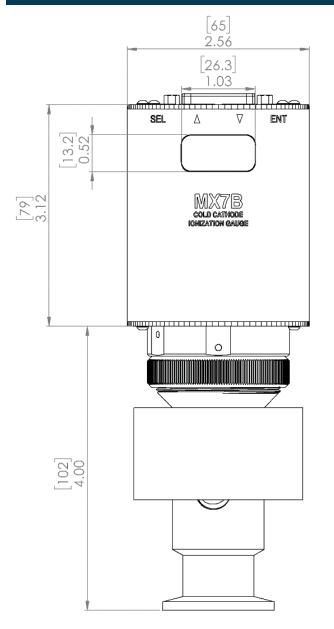
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### **Set Points**

The MX7B has two set points. Set point 1 is an N-Channel 60 V MOSFET open collector. It has a maximum current rating of 1 A. The datasheet can be found at www.vishay.com/en/product/69958/.

Set point 2 is a relay with a maximum switching voltage of 220 V DC (250 V AC) and a maximum switching current of 2 A. The datasheet can be found at www.te.com/catalog/pn/en/1393788-3.

### **Dimensional Drawing**





	nation	
Part Number	Description	
2-8940-NPT	3/4" NPT Brass	
2-8940-075	3/4" Straight Brass	
2-8940-100	1" Straight Brass	
2-8940-125	1 1/4" Straight Brass	
2-8940-KF25	NW25/KF25 Stainles	s Steel
D-Sub 15, 6 Con	ductor Cable (flying lead	ds)
Part Number	Length	
2-9873-020	20 ft (6 m)	
2-9873-050	50 ft (15 m)	
2-9873-100	100 ft (30 m)	
D-Sub 15. 15 Co	nductor Cable (flying lea	ads)
Part Number	Length	,
2-9858-010	10 ft (3 m)	
2-9858-020	20 ft (6 m)	
2-9858-035	35 ft (10 m)	
2-9858-050	50 ft (15 m)	
2-9858-065	65 ft (20 m)	
2-9858-100	100 ft (30 m)	
Wall Power Sup	nlv	
Part Number	Description	
2-7900-097	•	Hz, plug types A, C, G, I
		/
Replacement Se	ensors	
Part Number	Description	
2-2171-NPT	3/4" NPT Brass	
2-2171-075	3/4" Straight Brass	
2-2171-100	1" Straight Brass	
2-2171-125	1 1/4" Straight Brass	
2-2171-KF25	NW25/KF25 Stainles	s Steel
Replacement Pa	arts	
Part Number	Description	
2-7900-707	Anode Assembly	
Compatible Vac	uum Controller	
Part Number	Description	
2-8900-100	MX Active Gauge Eth	ernetIP Gateway
	ve Vacuum Gauge Soluti	
Part Number	Description	Supporting Document
2-8910-1XX	MX2A Thermocouple	Application Note AN3023
2-8930-1XX	MX4A Convection	Application Note AN3023



## MX7B Cold Cathode Ionization Active Vacuum Gauge Part Number: 2-8940-XXX

Additional Documentation		
Manual	MX7B Cold Cathode Active Vacuum Gauge Manual	
AN3002	Cleaning the 7B Cold Cathode Gauge	
AN3010	Torr Scientific/Torr Decimal/mTorr/Micron Conversions	
AN3015	<b>Recommended Practices for Vacuum Calibration</b>	
AN3020	Vacuum Terminology Reference	
AN3023	Automatic Control of an MX7B with an MX2A/MX4A	
Video	MX7B Cold Cathode Overview	
Video	MX7B Disassembly Demonstration	
Resource	Televac <sup>®</sup> Tolerances	



### Contact Us

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## **Company Information**

### Specialty manufacturing services that promise precision -

For more than 85 years, Fredericks has specialized exclusively in tilt and vacuum measurement products. Today, our precise manufacturing processes produce the most accurate and advanced products on the market, ensuring perfection every time. A true specialty service provider, we are willing and eager to put our experience and capabilities to good use, helping OEMs achieve even the most complex designs.

### High performance products designed and manufactured with pride -

Fredericks is a global provider and U.S. manufacturer and designer of high-performance tilt and vacuum measurement products. Built to last, our products are made with state-of-the-art sensing technology, proven processes, and an intrinsic passion for the trade. Offering simple integration and quality and safety benchmarks, our customers benefit not just from standard-setting reliability, but from our commitment to competitive pricing and performance.

#### A partnership that prioritizes uptime, lead time, and service -

Fredericks guarantees customer satisfaction and our 'not too big, not too small' operation is what enables us to offer a true partnership experience. Our dedicated representatives and engineers offer exceptionally responsive service and some of the fastest lead times in the industry, knowing that uptime is the key to your success. With anytime-access to our leadership team and solutions that enhance your products, you will feel the Fredericks difference.

## Vacuum measurement tools built for the toughest jobs -

Fredericks' world-class vacuum sensors, gauges, and control instrumentation are engineered for the most demanding applications and environments. Our patented Televac® and ETI vacuum brands feature cold-cathode technology, thermocouple and convection gauges, and precision-manufactured hot ionization gauges. Dedicated solely to vacuum gauging and calibration services, we provide industrial heating, national laboratories, cryogenics, and industrial gas applications, among many others, with fast lead times and industryleading performance. Covering the entire practical vacuum range, our products deliver rapid response vacuum readings and superior sensitivity.